

APPLICATION NO.

10/665,101

UNITED STATES PATENT AND TRADEMARK OFFICE

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09/18/2003 Ken K. Chang 5682 6135

09/26/2005 EXAMINER

SANDERS, KRIELLION ANTIONETTE

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7590

ART UNIT PAPER NUMBER

1714

DATE MAILED: 09/26/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

			/
Office Action Summary	Application No.	Applicant(s)	
	10/665,101	CHANG, KEN K.	
	Examiner	Art Unit	
	Kriellion A. Sanders	1714	
The MAILING DATE of this communication ap Period for Reply	pears on the cover sheet v	vith the correspondence address	S
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING D - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUN 136(a). In no event, however, may a will apply and will expire SIX (6) MO e, cause the application to become A	ICATION. I reply be timely filed INTHS from the mailing date of this commun	
Status			
1) Responsive to communication(s) filed on			
	 s action is non-final.		
3) Since this application is in condition for allowa	ance except for formal ma	tters, prosecution as to the mer	its is
closed in accordance with the practice under	Ex parte Quayle, 1935 C.	D. 11, 453 O.G. 213.	
Disposition of Claims			
4) Claim(s) 1-13 is/are pending in the application	١.		
4a) Of the above claim(s) is/are withdrawn from consideration.			
5) Claim(s) is/are allowed.			
6) Claim(s) <u>1-13</u> is/are rejected.			
7) Claim(s) is/are objected to.			
8) Claim(s) are subject to restriction and/o	or election requirement.		
Application Papers			
9)☐ The specification is objected to by the Examine	er.		
10)☐ The drawing(s) filed on is/are: a)☐ acc	cepted or b) objected to	by the Examiner.	
Applicant may not request that any objection to the	drawing(s) be held in abeya	ince. See 37 CFR 1.85(a).	
Replacement drawing sheet(s) including the correct	•	•	` '
11) The oath or declaration is objected to by the E	xaminer. Note the attache	ed Office Action or form PTO-15	52.
Priority under 35 U.S.C. § 119			
12) ☐ Acknowledgment is made of a claim for foreign a) ☐ All b) ☐ Some * c) ☐ None of:		§ 119(a)-(d) or (f).	
	1. Certified copies of the priority documents have been received.		
2. Certified copies of the priority document			
3. Copies of the certified copies of the price	•	n received in this National Stage	е
application from the International Burea * See the attached detailed Office action for a list		t received	
oce the attached detailed Office action for a fist	. or the certified copies no	t received.	
Attachment(s)			
1) Notice of References Cited (PTO-892)	4) Interview	Summary (PTO-413)	
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No	(s)/Mail Date	
 Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date <u>9/03</u>.) 5) ☐ Notice of 6) ☐ Other:	Informal Patent Application (PTO-152)	

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DETAILED ACTION

Claim Rejections - 35 USC § 112

1. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claim Rejections - 35 USC § 112

2. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claim's 9-12 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

3. Claim 9 recites the limitation "latent acid curing catalyst" in line 1. There is insufficient antecedent basis for this limitation in the claim.

Claim Rejections - 35 USC § 103

- 4.
- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claim1-13 are rejected under 35 U.S.C. 103(a) as being unpatentable over Coss, US Patent No. 4451577 in view of Kiuchi et al., US Patent No. 5932628.

Coss discloses a foundry mixture containing a furan-based binder and polyvinyl alcohol. Exemplary <u>furan</u>-based <u>binders</u> include those <u>binders</u>, which are the products of furfuryl alcohol bis-hydroxymethylfuran with itself. bis-hydroxymethyl furan and/or formaldehyde.

Coss further teaches a foundry method for the rapid production of cured, high tensile strength foundry sand shapes from this foundry mixture wherein the polyvinyl alcohol is incorporated into a special thermally-activated strong acid salt catalyst prior to admixture of the catalyst composition with the sand and a furan-based binder. The sand-binder-catalyst composition is then shaped and the sand shapes are heated, resulting in exceptionally high tensile strengths in short times. In foundry methods involving in situ heating of the sand shape within the pattern, clean release (without sticking) from the pattern after cure is achieved. The foundry mixture comprising foundry sand, a furan-based binder, and a catalyst composition containing a salt of a strong acid and a polyvinyl alcohol, is cured in less than five minutes by heat-activating the composition.

Patentee employs catalysts in the process of the invention which include (a) salts of strong acids which are of the type of salts commonly employed in furan binder-containing hot box foundry methods, and (b) salts or pseudo-salts of certain strong organic acids. The strong acid salts which are commonly employed in furan binder containing hot box foundry methods are those salts which have sufficient latency to provide an adequate working life of the composition. See col. 2, line 46 through col. 5, line 30 and claim 1.

Patentee teaches that Polyvinyl alcohol, hereinafter referred to as "PVA", is a water soluble synthetic polymer made by the alcoholysis of polyvinyl acetate. The properties of PVA depend to a large extent on the degree of polymerization and the percentage of alcoholysis, both Art Unit: 1714

of which are controllable by processing. It is probable that residual polyvinyl acetate is present in the Coss compositions.

Kiuchi et al US Patent No. 5932628 discloses a self-curing binder composition for the production of molds comprising a binder obtained by polycondensation of furfuryl alcohol, urea, and an aldehyde, wherein the difference between the weight % of charged furfuryl alcohol (A) based on the weight of the binder and the weight % of unreacted furfuryl alcohol (B) based on the weight of the binder after the polycondensation is 5.0 to 60.0. In addition to the binder the composition may contain a curing accelerator, a silane coupling agent. The silane coupling agent is preferably added in an amount of 0.03 to 1.0% by weight in the total amount of the composition. See col. 2, line 10 through col. 10, line 49. Since silane coupling agents are considered conventional additives in the formulation of foundry compositions as is doceumented by Kiuchi et al, the addition of such a coupling agent would have been obvious to one of ordinary skill in the art at the time of applicant's invention. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kriellion A. Sanders whose telephone number is 571-272-1122. The examiner can normally be reached on Monday through Thursday 6:30-7:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Vasu Jagannathan can be reached on 571-272-1119. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Kriellion A. Sanders
Primary Examiner
Art Unit 1714

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